

Jelvo Brushless Type C Series (Current control type)

Model DLV45C / DLV70C

Thirty different torque settings can be set on a single screwdriver!

- Current controlled torque system
- Low-voltage brushless motor
- ESD (Electrostatic Discharge) protection structure
- For both hand-held / automated machines (External startup)
- Nine speed settings available
- Automatic three step speed control function
- Two types of measuring methods (Time/Motor rotation signal)
- Seven color indication LED (At the tip of the screwdriver)
- Two external I/O signal connection ports (NPN ⇔ PNP switchable, RS-232C)
- Various settings can be configured via a PC (Free setting software available on NITTO KOHKI website)
- Built-in screw counting function





Controller DCC0241X-AZ













All in one!

Torque and fastening setting of

Ist unit

1.2 Nm 1000 min⁻¹ 2nd unit

1.8 Nm 500 min-1 3rd unit

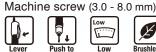
3.0 Nm 800 min⁻¹ 4th unit

1.8 Nm 500 min⁻¹

delvo

Brushless Type C Series (Current control type)

Model DLV45C / DLV70C







Brushless Electric Screwdriver for





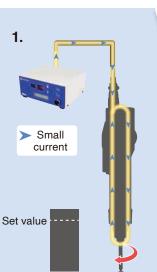


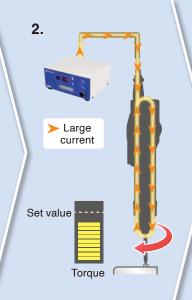


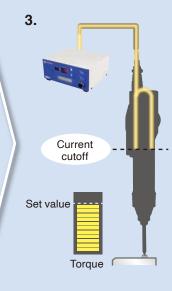












Mechanism of **Current Controlled Torque System**

COUNT

FUNCTION

1. Start of fastening

At start-up, a small amount of current is allowed.

Torque (

2. During fastening

As the load increases during fastening, so does the amount of current allowed.

3. End of fastening

When the desired current value (adjusted by corresponding torque value) is reached, current flow is cut off and the screwdriver stops.

Specifications

	Model	Bit	Lever Start	DLV45C12L-AY K	DLV70C06L-AY K		
	Wodei	DIL	Push to Start	DLV45C12P-AY K	DLV70C06P-AY K		
	Power Sou	rce		From dedica	ited controller		
	Torque Adj	ustment		From 1 to 100%	in 1% increments		
	Torque		(Nm [lbf·in])	0.6 to 4.5 [5.3 to 39.8]	2.0 to 7.0 [17.7 to 62.0]		
		SOFT fasten	ing (min ⁻¹)	400 to 1200	210 to 650		
	Free speed	setting	Speed Level	Leve	l 1 to 9		
l a		HARD fasten	ing (min ⁻¹)	100 to 700	100 to 430		
Ë		setting	Speed Level	Automatically set by torque setting			
ewo	Power Con	sumption	(W)	44			
Scr	Screw Size (mm)		Machine Screw	3.0 to 6.0 4.5 to 8.0			
::			Tapping Screw	2.5 to 5.0 4.0 to 6.0			
Electric Screwdriver	Bit Type		(mm)	23 9 6.35			
	Mass		(kg [lbs])	0.63 [1.39]			
	Rated Oper	ration		ON: 0.5 seconds / OFF: 3.5 seconds			
				Bit NK35 (No.2×7×75): 1 pc.		
	Standard A	ccessories		Connection Cord 2 m (DLW9078): 1 pc.			
				Suspension Bail: 1 pc.			

	Model	DCC0241X-AZ
	Input Voltage	100 - 240 V AC, 50/60 Hz
	Output Voltage	40 V DC
	Input Signal Method	Photocoupler input (24 V DC drive (5 mA/1 input), NPN/PNP switchable)
Controller	Output Signal Method	Photocoupler output (30 V DC or less, 80 mA/1 output or less, NPN/PNP switchable)
ت	Service Power Source	24 V DC (Maximum capacity 200 mA)
	Serial Signal Method	RS-232C
	ESD (Electrostatic Discharge) Protection	Adopted (IEC61340-5-1 compliant)
	Mass (kg [lbs])	1.8 [3.97]

- Speed and torque differs depending on the temperature. (Use within the range of + *Do not retighten screws that are already tightened. The torque will become larger than
- the set torque.

- *About optional accessories (See page 8 "Optional Accessories")

 *The power cord for the controller (DCC0241X-AZ) is sold separately.

 Ask us for the required power cord when ordering.

 *For torque measurements, please use Nitto Kohki's Torque Checker and Soft Joint / Hard Joint (sold separately).

thirty screwdrivers can be consolidated into one.



3.0 Nm 400 min⁻¹



Memorizes thirty patterns!

Two types of fastening mode available subject to the workpiece and fastening conditions. Coordinate the actual workpieces, screws and operating conditions and determine the fastening mode, torque range and rotation speed.

SOFT / HARD fastening Settings

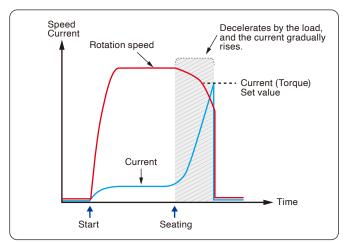
Instruction manual P72, P73

SOFT fastening setting

Suitable for workpieces with high fastening load such as tapping screws or fastening soft objects such as rubber.

Timing chart

The image of the control action, seating the screw at the set rotation speed.

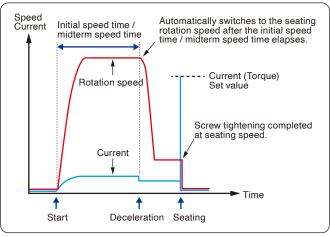


HARD fastening setting

Suitable for workpieces with small fastening load such as threaded holes or rigid bodies such as metal.

Timing chart

A control that seats the screw at the seating rotation speed according to the torque setting value, when the initial speed time / midterm speed time is elapsed.

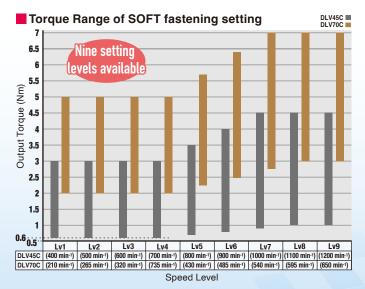


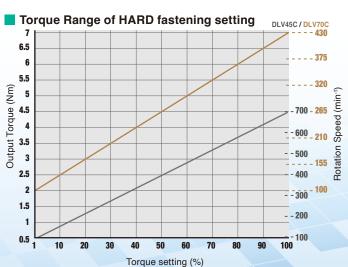
*When measuring the torque with Torque Checker, use Soft Joint (DLW4050) for SOFT fastening setting, use Hard Joint (DLW4040) for HARD fastening setting. (See page 8)

Torque range: Output Torque and Rotation Speed

Instruction manual P11 to P13

There are nine levels for rotation speed setting. (DLV45C: 400 to 1200 min⁻¹ / DLV70C: 210 to 650 min⁻¹) Corresponds to high torque fastening, even at SOFT fastening setting or slow rotation speed. (DLV45C: Corresponds to a maximum of 3 Nm at 400 min⁻¹ / DLV70C: Corresponds to a maximum of 5 Nm at 210 min⁻¹)





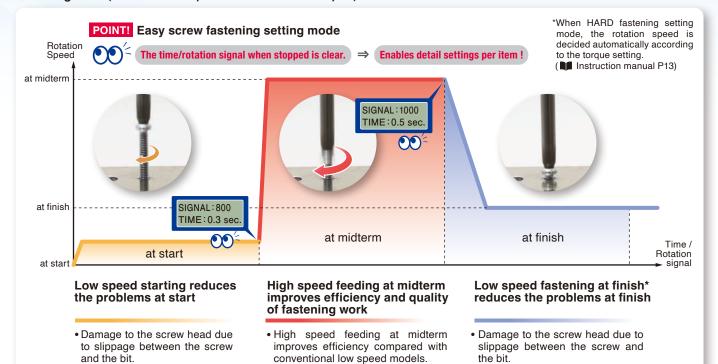
Rotation speed: Built-in automatic speed control function

Instruction manual P31 to P33

Built-in automatic three step variable speed control function. Enables compatibility of "quality of slow speed" and "efficiency of high speed".

Low speed at start High speed feeding Low speed fastening

○ Timing chart (Below rotation speeds and times are examples)



· Low speed starting and low speed

fastening at finish improve quality of

screw fastening work compared with

conventional high speed models.

Screw fastening time measuring (Upper / Lower limit)

Instruction manual P33, P34

· High speed fastening from start to

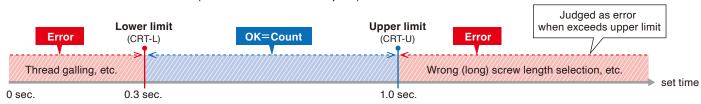
finish generates overshoot torque

(over-tightening by an inertial force)

and may cause breakage of a

screw neck part.

The upper / lower limit of screw fastening time (correct timer) can be set. It will be judged as "correct fastening" only when the measured time is between the upper limit and lower limit. Either limit can be switched off. (Below times are examples)



Two types of measuring methods

Seized screws due to improper

insertion into the screw hole.

Instruction manual P42

There are two methods to measure the setting time of start and midterm.

O

TIME

Measure by time. You can decide the setting value intuitively.



MOTOR SIGNAL

Measure by the motor rotation signal. Even if you change the rotation speed, you do not need to set the measurement time or rotation time.

Rotation direction setting

Instruction manual P38

Set the direction for forward rotation. "RIGHT" for right-handed screws (clockwise), "LEFT" for left-handed screws (counterclockwise).



Channel setting

Instruction manual P4, P29, P74, P75

The unit of fastening work performed continuously under the same conditions is called a "channel". Up to thirty channels can be registered in the memory.



Example of motion setting

Channel Motion setting	CH1	CH2	СНЗ	CH4		CH30
1: Screw fastening mode	SOFT	SOFT	HARD	SOFT		HARD
2: Number of screw fastening	2 pcs.	13 pcs.	5 pcs.	3 pcs.	• • • • • • • • • • • • • • • • • • • •	20 pcs.
3: Speed level at finish	Lv5	Lv9	AUTO	Lv1		AUTO
4: Torque	10%	80%	30%	45%		20%
5: Speed level at start	Lv1	OFF	Lv9	Lv3		Lv1
6: Rotation time at start	0.1 sec.	_	0.3 sec.	0.8 sec.	• • • • • • • • • • • • • • • • • • • •	1.0 sec.
7: Speed level at midterm	Lv9	OFF	OFF	Lv8		Lv7
8: Rotation time at midterm	0.5 sec.	_	_	1.2 sec.		0.5 sec.
9: Speed level at reverse rotation	Lv9	Lv9	Lv7	Lv5		Lv5
:	:	:	:	:		:
26: Rotation direction	RIGHT	RIGHT	RIGHT	LEFT		RIGHT

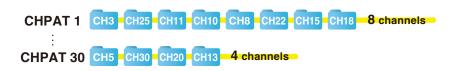
Channel pattern setting

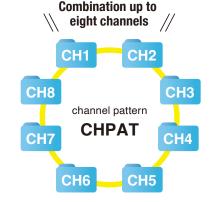
Instruction manual P4, P39, P74

A series of operations combining each channel is called a "channel pattern". Up to eight channels can be registered per channel pattern.

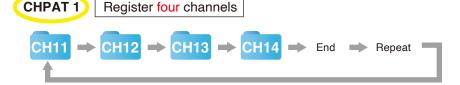
Up to thirty channel patterns can be set.

When combining nine or more channels, use multiple channel patterns.





Example of channel pattern









Setting lock function

Instruction manual

Entry of password to enter channel setting mode can be enabled/disabled. Prevents unintended setting change.



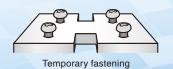
COM SETTING-SETTING LOCK: ON

flashing

Auto reverse function

Instruction manual P36

The screwdriver automatically reverses after torqueup or reaching the preset time. Auto reverse mode can be used for temporarily fastening screws or verifying tapped holes.



Verifying tapped holes

Built-in LED function Instruction manual P20, P38

WHITE

The LED at the tip of the electric screwdriver is always lit in the specified color. Color coding for each channel is possible.

Also, it lights in the specified color when OK(PASS) / NG(FAIL) / count up.







Controller

Two safety functions

CYAN

1. Caution mode Instruction manual P45

MAGENTA

A torque value that alerts the operator can be set. After the channel is switched, if the torque exceeds the preset value, a warning is displayed on the counter and the electric screwdriver will not start.

BLUE





Flashes in yellow

2. Refastening prohibited time setting

Instruction manual P37, P38

To prevent additional fastening (second tightening, confirmation tightening, etc.), it can be set so that it does not restart after torque-up (for 0.0 to 9.9 seconds).

Adjust the set value according to the skill level of the operator and the interval between screw fastening operations.





Controller Flashes in red

External I/O signal

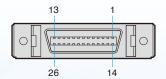
When connecting to an external device, it can be connected in two ways.

1. External I/O Cable

Instruction manual P50 to P56

Use External I/O Cable DLW9091. Compatible with both NPN/PNP.

It can be wired according to the externally connected equipment.



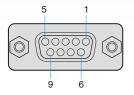
Connector: IEEE1284 half pitch connector (26-pin)

Terminal No.	Function	Details	I/O
1	+24 V DC	Built-in service power supply (Capacity: Maximum 200 mA)	Service
2	0 V DC	Built-in service power supply (Capacity, Maximum 200 mA)	
3	Input signal common terminal	Input signal common terminal (See page 53 of instruction manual)	Input
4	Output signal common terminal	Output signal common terminal (See page 54 of instruction manual)	Output
5	Switching signal A		
6	Switching signal B		
7	Switching signal C	Specify channel or channel pattern using a 5-bit input signal.	
8	Switching signal D		
9	Switching signal E		Input
10	Forward rotation start	Startup with external input signal.	
11	Reverse rotation start	The electric screwdriver operates while the input signal is ON.	
12	Workpiece	Input workpiece signal (workpiece detection signal output). Workpiece signal is ON while input signal is ON.	
13	External reset	Input external reset signal	1
14	Forced stop	Input the forced stop signal	1
15	Channel A		
16	Channel B		
17	Channel C	The channel being operated or being set is ON	
18	Channel D		
19	Channel E		
20	Forward rotation signal	Output signal is ON during forward rotation	
21	Reverse rotation signal	Output signal is ON during reverse rotation	Output
22	Operation OK	Output signal is ON when the screw fastening of the set count is complete and judged as operation OK (PASS).	
23	Count up	Output signal ON for 0.3 seconds when screw fastening is normal (at torque-up).	
24	Operation NG	Output signal ON when workpiece signal is OFF during operation and judged as operation NG (FAIL).	
25	Screw fastening NG	Output signal ON for 0.3 seconds when screw fastening is NG (FAIL).	1
26	N/A	No connection	-

2. RS-232C

Instruction manual P59 to P61

Use Communication Cable (Straight-through) DLW9092 to connect with PCs or sequencers (PLC).



Connector pin layout (D-SUB 9-pin (female))

In addition to RS-232C signals, commands are sent from the controller to the PC or sequencer(PLC) when processing is performed manually or by contact signals.

♦ Specifications (RS-232C)

Trans	smission method	Asynchronous (asynchronous communication)		
Con	nmunication line	Full duplex		
Transmission speed		38400 bps		
N	umber of data	8		
	Parity	None		
	Stop bit	1		
	Handshake	None		
(comm	Delimiter unication separator)	Receive: CR+LF (\r\n) Send: CR+LF (\r\n)		

Pin No.	Signal name	I/O
2	TxD	OUT (This tool⇒PC)
3	RxD	IN (PC⇒This tool)
5	GND	GND

*Other pins are not used

♦ Send / receive commands

Operation	Send command	Response from controller
Forward rotation drive	FWD\r\n	FWD\r\n
Reverse rotation drive	RVS\r\n	RVS\r\n
Drive stop	STP\r\n	STP\r\n
Switching channel / channel pattern *1	MOV:p\r\n (p=1 to 30)	At channel switching CH :p\r\n At channel pattern switching CHP:p\r\n
Screw count reset	CRT\r\n	CRT\r\n
Workpiece reset	WRT\r\n	WRT\r\n
Workpiece signal ON	WIN\r\n	WIN\r\n
Workpiece signal OFF	WOT\r\n	WOT\r\n
Resend request *2	RSD:p\r\n (p=1 to 10)	Command sent nth time before, specified by the parameter value
Forced stop	FSP\r\n	FSP\r\n
Canceling a forced stop	FSC\r\n	FSC\r\n

^{*1} The switching target differs depending on the setting of the common setting "Channel change type" (CH CHANGE). When the channel pattern is switched, the channel is also switched, so the responses are sent continuously. *2 Up to the latest ten commands sent from the controller to the PC or sequencer are stored.

[Example] Send command "RSD:3\r\n" → Returns the command sent by the controller three times before.

Since control is performed even when communication between the controller and PC or sequencer fails, use this function when you wish to maintain the reliability of transmission and reception. This command transmission is not included in the ten commands that are stored.

Notification command

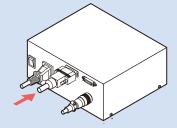
Operation	Notification from controller
At forward rotation drive start	FWD\r\n
At reverse rotation drive start	RVS\r\n
At drive stop completion	STP\r\n
Operation OK (PASS) notification	OK \r\n
Workpiece signal ON	WIN\r\n
Workpiece signal OFF	WOT\r\n
Count up (screw fastening completes normally) notification	CUP:p\r\n
p = Measured fastening time or signal is output	(p=1 to 60000)
Operation NG (workpiece out while fastening count remaining) notification	WNG\r\n
Screw fastening NG (FAIL) notification p1=Screw fastening NG (FAIL) No. p2=Measured fastening time or signal is output	FNG:p1:p2\r\n
At channel switching	CH :p\r\n (p=1 to 30)
At channel pattern switching	CHP:p\r\n (p=1 to 30)
When a non-supported command or parameter is input	CER\r\n

1. External I/O Cable DLW9091

Insert the separately sold External I/O Cable DLW9091 to the external signal connector to connect between the terminal and wiring.

2. RS-232C





Insert the separately sold Communication Cable (Straight-through) DLW9092 to the RS-232C connector to connect to a PC or sequencer (PLC).

Up to the latest ten commands sent from the controller to the PC or sequencer are stored.

When signals could not be received correctly due to noise or some other reason, the command of nth time before, specified by the parameter will be sent from the PC or sequencer.

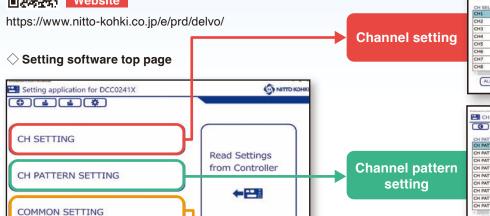
Easy setting with dedicated software

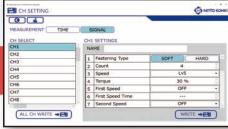
Channels and Channel patterns can be easily set with dedicated software. Download free from our website.

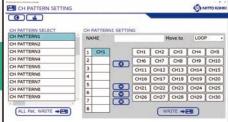




Website







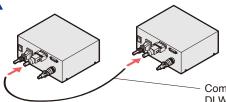


Setting data transmission function between controllers

Instruction manual P48

The channel and channel pattern settings can be transmitted to another controller.

This is very convenient when the same work is divided into multiple processes.

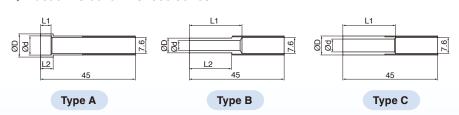


Communication Cable (Crossover) DLW9093

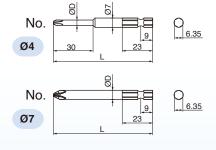
Vacuum Sleeves and applicable Bits

Unit: mm

♦ Vacuum Sleeve DLS4000 series



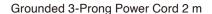
Model	Ød	ØD	L1	L2	Length	Applicable Bit *2	Shape (Type)	Part No.
DLS4220	9.1	11	5	6		No.2x7x75	Α	TD08001
DLS4221	10.6	12.5	5.5	7		No.2x7x75	Α	TD08002
DLS4222 *1	8	11	5.3	22		_	Α	TD07850
DLS4223 *1	8.2	10	5	6		No.2x7x75	Α	TD07851
DLS4224 *1	6.8	9	25	_	4.5	_	С	TD07852
DLS4225	4.6	7	25	20	45	No.1x4x75	В	TD09344
DLS4226	5.1	7	25	20		No.1x4x75	В	TD09617
DLS4227	5.6	7	25	20		No.2x4x75	В	TD09345
DLS4228	6.1	9	25	_		No.2x4x75	С	TD09618
DLS4229	6.4	9	25	_		No.2x4x75	С	TD09619
DLS4230	7.1	9	25	_		No.2x4x75	С	TD09620



No.	ØD	L	Part No.
	4	75	TD20306
1	7	50	TD20308
	7	75	TD20309
	4	50	TD20316
2	4	75	TD20317
2	7	50	TD20319
	7	75	TD20320
0	7	50	TD20327
3	7	75	TD20328

^{*} See delvo general catalog for other bit types.

Optional Accessories



DLW9220 North America



DLW9240 Europe



DLW9250 UK



Diamond Shape Flange Coupling DLW9017



Flange Coupling DLW9019



For mounting on automated screw fastening machines

Screw Vacuum Pump DLP2540 (115 V AC), DLP2570 (230 V AC)



Connect the tube to the vacuum pickup port. The vacuum will pick up the screw.

Vacuum Pickup DLP7401-K



For screw vacuum pickup

Vacuum Sleeve DLS4000 series



Select according to the screw shape

Torque Checker DLT1673A



For torque control of screwdrivers

Soft Joint DLW4050 [for DLV45C] DLW4080 [for DLV70C]



Soft Joint



The bit for measuring is included. (NK35BN 13×19×10×75)

For SOFT fastening torque measurement Hard Joint DLW4040



The bit for measuring is not included. (NK35BN 13×19×10×75) For HARD fastening torque measurement

External I/O Cable 3 m DLW9091



Connect when using external signals

Communication Cable 3 m (Straight-through)



Connect to PCs and PLCs (sequencers) when using external signals

Communication Cable 3 m (Crossover) DLW9093



Connect controllers to transmit settings

Extension Cord 3 m DLW9310



Extends cord length between controller and screwdriver

Connection Cord 2 m DLW9078





Connects controller and screwdriver

Rubber Grip DRG1000 (Non-ESD)



For anti-slip when fastening

Pistol Grip DLW2300ESD





For operator fatigue reduction, suitable for horizontal fastening



Accessories for "delvo" Brushless Type C Series

Screw Fastening Monitor

Model DTM45 (€

Features

For traceability management! Outputs torque value from a screwdriver (converted value)

- · Converts motor current to torque value at torque-up
- · Sends data to external devices such as computers and PLCs
- The free dedicated software is available on Nitto Kohki website
- OK(Pass)/NG(Fail) can be judged by the output torque (converted value) and screw fastening time

Specifications

Mod	del	DTM45				
Connectable models	Electric screwdriver	DLV45C12L-A□ / DLV45C12P-A □ DLV70C06L-A□ / DLV70C06P-A□	□: Y,Z			
models	Controller	DCC0241X-AZ				
T		Operation channel/Converted current value*				
Transmission	uata	Screw fastening time/Rotation signal				
Communication method		RS-232C (When connecting to a PC, please use a conversion adapter available on the market.)				
Standard Accessories		•Connection cord DLW9078 (2 m) •Rubber feet				

^{*}Converted current value: Motor current value at torque-up converted to a value between 0 to 4095

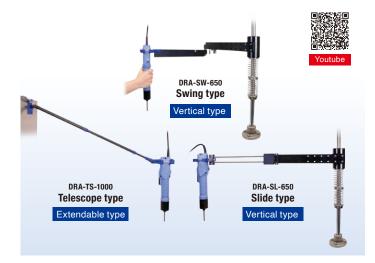
Specifications: D-SUB 9-pin (female) Screw: Inch female screw (#4-40) 5 1 #4-40



Connection diagram



*Use a conversion adapter and cable (USB Type-B) available on the market to connect to a PC.



Accessories See page 13 for External Dimensions

Torque Reaction Arm

Model DRA-SW-650/DRA-SL-650 DRA-TS-1000

Features

For reducing reaction force to an operator and improving quality of screw fastening work!

- · Improves operation by reducing reaction force
- Vertical tightening to the workpiece improves quality of the work*
- Low profile type for convenient installation*
 *except DRA-TS-1000

Specifications

Model		DRA-SW-650 (Swing type)	DRA-SL-650 (Slide type)	
Total height mm[[in]	550 [2	1.65"]	
Mass kg[li	bs]	4.2 [9.26]	
Maximum operating radius*1 mm[[in]	R650 [R25.59"] (When arm angle is 30°)	R400 to R650 [R15.75" to R25.59"]	
Vertical stroke *2 mm[[in]	100 [3.94"] (150 [5.91"] ^{*3})		
Amount of slide mm[[in]	_	250 [9.84"]	
Applicable outer diameter of screwdriver mm[[in]	30 to 52 dia. [1.18" to 2.05"]		
Maximum screwdriver weight kg[lb	bs]	1.0 [2.2]		
Applicable models		All models	of "delvo"	

Model	DRA-TS-1000 (Telescope type) *4
Operation range (Arm length) mm[in]	503 to 1000 [19.8" to 39.4"] (503 to 1123 [19.8" to 44.2"])
Mass kg[lbs]	0.47 [1.04]
Applicable outer diameter of screwdriver mm[in]	30 to 52 dia. [1.18" to 2.05"]
Applicable models	All models of "delvo"

- *1 When an electric screwdriver of 52 mm dia. is attached
 *2 When DLV70A is attached

Optional Accessories





Accessories for robot mounting

See page 14 for External Dimensions

Floating Unit

Model DLW9510

Features

Absorbs misalignment in the fastening direction by floating mechanism

Specifications

Model	DLW9510
Pressing Force [N]	7 to 13 (when 6 mm stroke, excluding self-weight)
Stroke [mm]	6*
Mass [kg(lbs)]	0.69 [1.52]
Mounting standard	Compliant with IS09409-1-50-4-M6
Standard Accessories	Φ6 mm pin for positioning on robot side

^{*}For safety reasons, adjust the stroke amount within 6 mm.



See page 14 for External Dimensions

L Type Flange Attachment

Model DLW9520

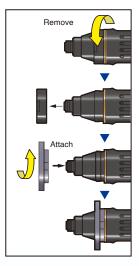
Features

A simplified attachment for robot mounting

Specifications

Model	DLW9520
Mass [kg(lbs)]	0.35 [0.77]
Mounting standard	Compliant with IS09409-1-50-4-M6
Standard Accessories	Φ6 mm pin for positioning on robot side

How to mount electric screwdriver on DLW9510 / DLW9520

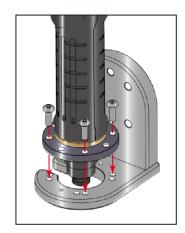


Remove the coupling of the electric screwdriver, and attach the optional Flange Coupling.

*The coupling is a left-hand screw.

Optional Accessory





Mount the electric screwdriver with the Flange Coupling and four hex. socket bolts available on the market.

(Recommended: M5 x 15 mm, tensile strength class 10.9)

Example of installation on automated machines

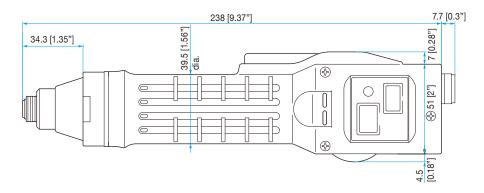




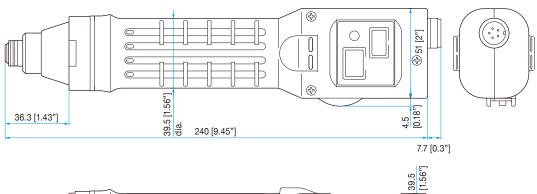


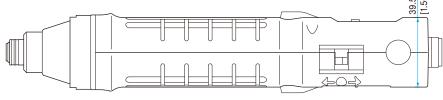


•DLV45C12L-AY / DLV70C06L-AY

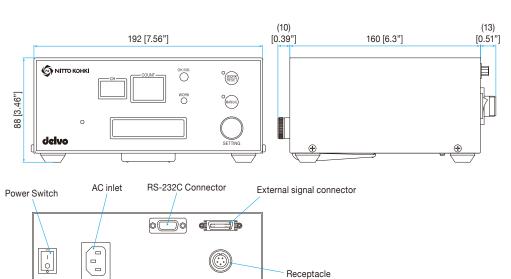


•DLV45C12P-AY / DLV70C06P-AY

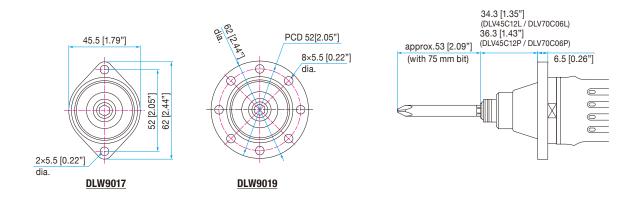




•Controller DCC0241X-AZ

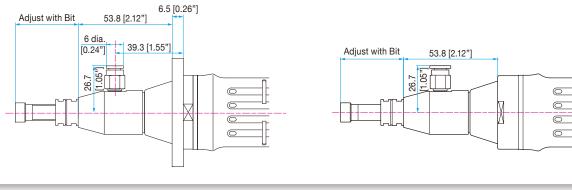


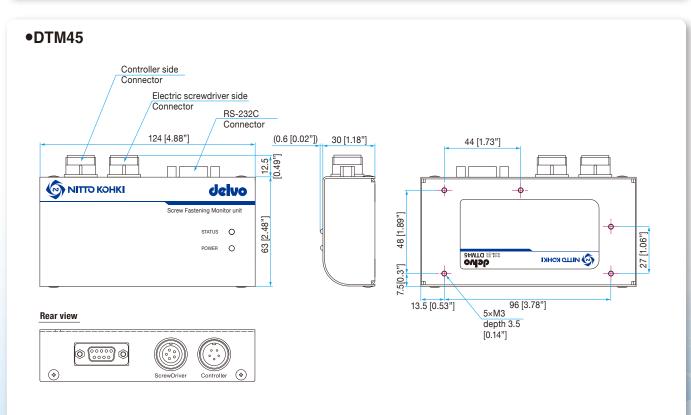
•When Flange Coupling DLW9017/DLW9019 is mounted



•When Flange Coupling and Vacuum Pickup DLP7401-K is mounted

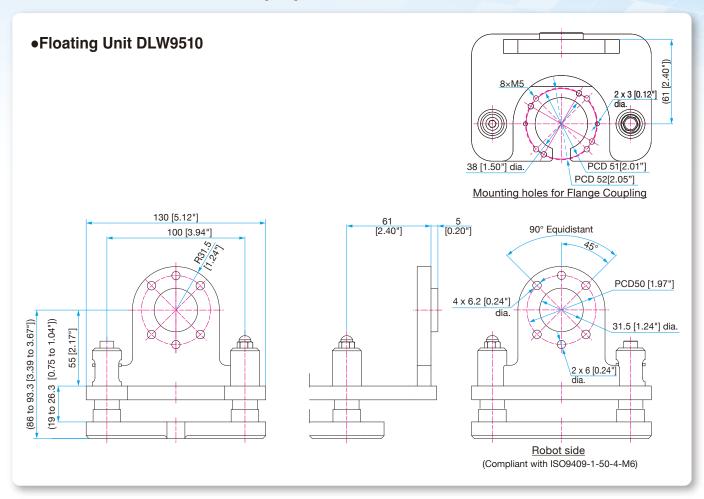
●When Vacuum Pickup DLP7401-K is mounted

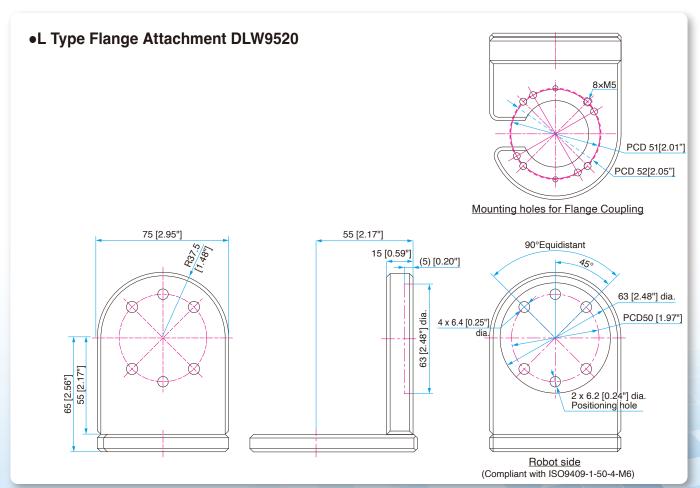




Vertical type Vertical type •DRA-SW-650 (Swing type) •DRA-SL-650 (Slide type) R650 [25.59"] R650 [25.59"] R400 [15.75"] 320° (250 [9.84"]) <u>Base</u> 33 [1.3"] Do not activate screwdriver when arm angle is smaller than 30°. (722 [28.43"]) (691 [27.2"]) (332 [13.07"]) (441 [17.36"]) 550 [21.65"] 100 [3.94"] (Stroke) Enlarged view of base 4×15 [0.59] dia. 4 x6.6[0.26"] dia. PCD65 [2.56"] 40 [1.57"] dia. 2 [0.08"] 86 12 [0.47"]

•DRA-TS-1000 (Telescope type) 503 to 1123 [19.8" to 44.2"] 39 [1.54"] 8.5 [0.33"] 30 [1.18"]







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