

Accessories for MULTI CUPLA

# **AUTO CLAMP UNIT for MULTI CUPLA**

# To retain reaction force of MULTI CUPLA

For MAS Type / MAT Type / **MALC Type** 

**Retains the** reaction force of MULTI CUPLA (20 kN per set)

**Equipped with** an air-driven lock/unlock mechanism

No need for external holding device on the machine side

Socket MACU-S-20KN

Plug MACU-P-20KN

**AUTO CLAMP UNIT** for MULTI CUPLA



**Ready with** mounting hole for proximity sensor

\*Please prepare a sensor available in the market.

**Accessories** for MULTI CUPLA

# **Adapter for MULTI CUPLA MALC Type**

To reduce plate thickness and to simplify the machining of the plate

> **MULTI CUPLA MALC Type Thread screw mount type**

> > By using adapter...

The machining of the plate is simplified

The thickness of the plate is reduced

**MULTI CUPLA MALC Type** 



For MALC Type

Products Comply

with RoHS Directive

YouTube



Promotion



CUPLA

For MAS Type / MAT Type / MALC Type

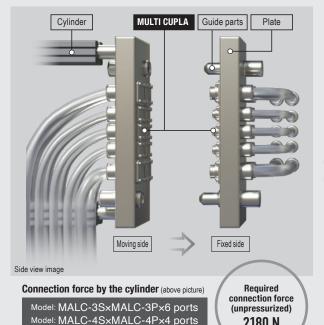
# **AUTO CLAMP UNIT for MULTI CUPLA**

# Retains the reaction force of **MULTI CUPLA**

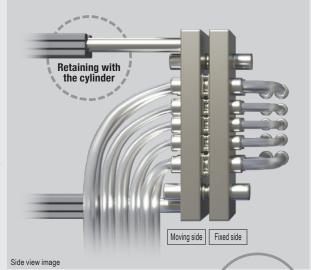
- Retains the reaction force of MULTI CUPLA (20 kN per set)
- Equipped with a lock/unlock mechanism driven by air
- Ready with mounting hole for proximity sensor



# Retaining by cylinders



2180 N



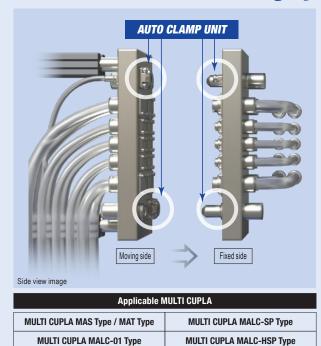
Holding force by the cylinder (above picture)

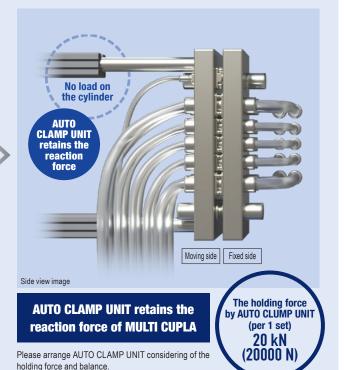
Model: MALC-3S×MALC-3P×6 ports Model: MALC-4S×MALC-4P×4 ports

The holding force depends on the size of MULTI CUPLA, the pressure of the fluid, and the number of ports.

Required holding force after connection (When the fluid pressure is 5.0 MPa) 33080 N

# **Retaining by AUTO CLAMP UNIT**



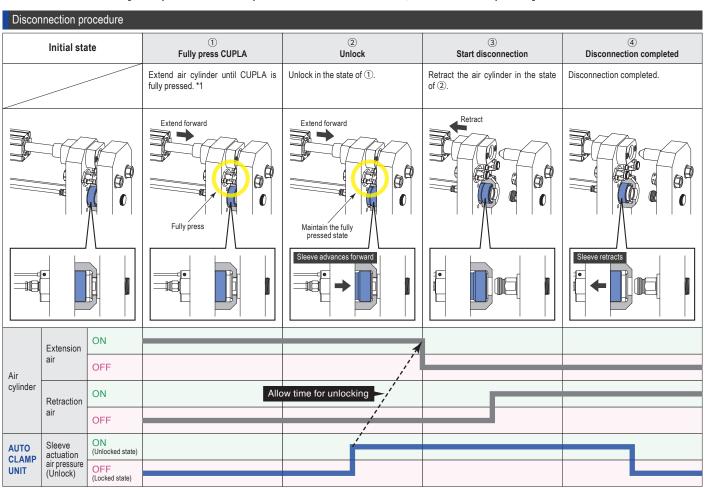


<sup>\*</sup>Please prepare a sensor available in the market.

# AUTO CLAMP UNIT Operating procedure (The procedure when using an air cylinder for the power mechanism is shown as an example.)

Conne	ction proce	edure				
Initial state		te	① Unlock	② Start connection / Fully press CUPLA	③ Lock	④ Connection completed
			Pressurize from the air supply port for sleeve actuation to unlock.	At unlocked state, extend air cylinder until CUPLA is fully pressed. *1	In the state of ②, reduce the pressure in the air supply port for sleeve actuation to 0 to lock.	Connection completed (Since the load is maintained by AUTO CLAMP UNIT, the extended state of the cylinder may be released.).
Air cylinder Guide parts  MULTI CUPLA Sleeve AUTO CLAMP UNIT			Sleeve advances forward	Extend forward  Fully press  Distance between plates 29.95 to 30.2 mm	Extend forward  Maintain the fully pressed state  Sleeve retracts	
Air	Extension air	ON OFF	7			
cylinder	Retraction	ON	Allo	w time for unlocking	, j. A	Allow time for the lock
	air	OFF			,,,	
AUTO CLAMP	Sleeve actuation	ON (Unlocked state)				
UNIT	air pressure (Unlock)	OFF (Locked state)				

<sup>\*1:</sup> Be sure to unlock when extending the air cylinder forward. If the air cylinder is extended forward while it is locked, AUTO CLAMP UNIT may be damaged.



<sup>\*1:</sup> To prevent accidental disconnection, the structure is such that the lock will not release unless tensile force is removed. Refer to "Precautions when connecting and disconnecting sockets and plugs" on page 4. Be sure to extend the air cylinder to fully connect CUPLA to remove the tensile force applied to AUTO CLAMP UNIT.

# By attaching a proximity sensor\*, the locked state can be detected.

\*Please prepare a sensor available in the market.

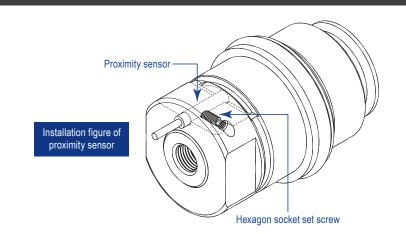
### Attachable proximity sensor (Shielded type)

The locked state of this product can be detected by sensing the position of the sleeve by mounting a proximity sensor (Shielded type) available in the market.

Refer to the table below for the proximity sensor, select and check whether it can be used at your end.

Do not use non-shielded proximity sensors. It may not detect the locked state by not being able to detect the sleeve

Sensor head dimensions					
Outer diameter	3.5 to 4 mm				
Length	12.5 mm or more				



# How to mount proximity sensor

### Mount the proximity sensor before attaching AUTO CLAMP UNIT to the plate.

### How to mount

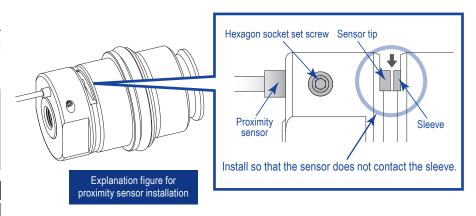
Insert the proximity sensor into the mounting part, position the proximity sensor by using shims or spacers so that it does not contact the sleeve (\*1), and fix it with the hexagon socket set screw (\*2, \*3). (Refer to the figure on the right)

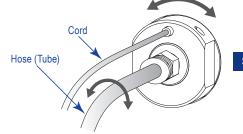
- \*1: If the proximity sensor is fixed in contact with the sleeve, the sensor may be damaged when the sleeve is activated.
- \*2: The hexagon socket set screw for fixing is not included with this product. Please refer to the table below for selection.
- \*3: Those that exceed 8 mm in length may interfere with the mounting hole of this product and cannot be mounted.

Specifications for Hexagon socket set screw					
Size (Thread)	M3×0.5				
Length	8 mm or less				
Tip shape	Recommended by				
Maximum tightening torque	sensor manufacturer				

Depending on the piping conditions of the air supply port for sleeve actuation, the socket cover may sway along with the hose or tube during operation of connection and/or disconnection.

To prevent wire breakage, fix the proximity sensor cord in a slack state. (Refer to the figure on the right)





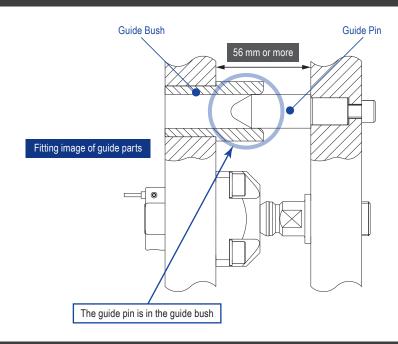
Swaying image of socket cover

### Guide Pin, Guide Bush / Precautions when connecting and disconnecting sockets and plugs **AUTO CLAMP UNIT**

# About guide parts

AUTO CLAMP UNIT cannot be used as a guide part for connecting MULTI CUPLA.

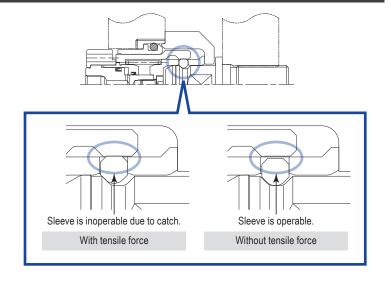
To prevent misconnection, be sure to install and use guiding parts such as guide pins and guide bushes. Before connecting the socket and plug (distance between plates is 56 mm or more), make sure that guiding parts such as guide pins and guide bushes are connected and positioned. (Refer to the figure on the right)



# Precautions when connecting and disconnecting sockets and plugs

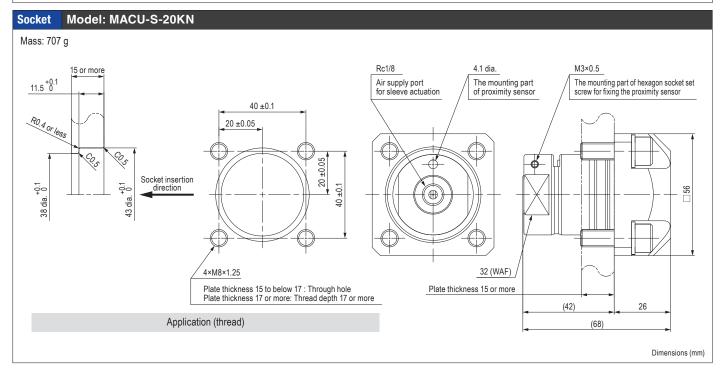
In order to prevent unexpected disconnection, when tensile force exists, the locking chuck gets caught in the step of the inner diameter of the sleeve and does not move even when pressurized.

When actuating the sleeve, remove the tensile force applied to this product before doing so.



# AUTO CLAMP UNIT Outer dimensions / Applications (thread)

Outer dimensions / Application (thread) Keep the center axis eccentricity of the Socket and Plug within 0.6 mm diameter. WAF: WAF stands for width across flats Model: MACU-P-20KN Plug Mass: 155 g When the plate thickness is 30 or more M20×1.5 Plate thickness 30 to below 36: Through hole Plate thickness 36 or more: Thread depth 36 or more 30 or more  $5 \pm 0.1$ Plug insertion direction 29 dia. 21 dia. H7 Application (thread) 17 (WAF) M20×1.5 Plate thickness 30 or more 30 (35) 65 When the plate thickness is 15 15 U-NUT \*Please use U-NUT (JIS type 1, M20×1.5, material of nut body: JIS SS400) made by Fuji Seimitsu Co., Ltd. 21 dia. H7  $\binom{+0.021}{0}$ Plug insertion direction Application (thread) Plate thickness 15 (20)Dimensions (mm)



### AUTO CLAMP UNIT Specifications / Applicable MULTI CUPLA / Safety precautions

Specifications						
Model		Soc	ket	Plug		
wodei		MACU-S-20KN		MACU-P-20KN		
Body material (Surfa	ce treatment)	Special steel, Brass (Nickel plated)		Special steel (Nickel plated)		
Size (Thread)		Air supply port for sleeve actuation	Hexagon socket head cap screw	M20×1.5		
		Rc1/8	M8×1.25			
Maximum acceptable	e load *1	20 kN				
Allowable eccentricit	y *2	Within 0.6 mm dia.				
Ambient temperature	e range *3	0°C to +80°C				
Air supply port for	Working pressure range *3, 4	0.35 MPa to 0.7MPa, 3.5 kgf/cm² to 7.0 kg		gf/cm², 3.5 bar to 7.0 bar, 51 PSI to 102 PSI		
sleeve actuation	Seal material	Nitrile rubber				
	Applicable fluids *5	Air				

- \*1: This shows the acceptable value of the load that is constantly applied to one set of AUTO CLAMP UNIT.
- \*2: The allowable eccentricity shown indicates the eccentricity of the center axes of the socket and plug of AUTO CLAMP UNIT.
  - The allowable eccentricity of each MULTI CUPLA varies depending on the product. Install within the allowable eccentricity of each product.
- \*3. The operating speed of the sleeve differs depending on the ambient temperature and the pressure applied to the air supply port.
- \*4: This indicates the pressure range in which the sleeve actuates when pressurized from the air supply port for sleeve actuation
- \*5: Do not use anything other than air as the fluid.

Maximum tightening torque Nm {kgf							
Size (Thread)	Rc1/8	M8×1.25	M20×1.5				
Torque	5 {51}	22 {224}	120 {1224}				

Applicable MULTI CUPLA							
MAS Type	MAT Type	MALC-01 Type	MALC-SP Type	MALC-HSP Type			

## Safety precautions

- Read without fail and observe the "Safety Guide" in the Quick Connect Couplings
- For the cautions of the fluid to be used, please contact the manufacturer of the fluid.
- Observe the warnings and cautions below. If not observed, it could result in leakage of the fluid or damage to this product and cause burns, injury to the body by dangerous fluid such as chemical agent or high temperature fluid. It could also result in serious damage to the product or other machinery by the damage of this product. Stop using this product immediately if this happens.

**⚠WARNING** 

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

**⚠** CAUTION

Indicates a potentially hazardous situation which, if not avoided, may result in personal injury or property damage.

## **⚠WARNING**

- Do not use beyond the maximum acceptable load.
- Do not apply any artificial impact, bend or tension.
   Do not connect or disconnect AUTO CLAMP UNIT while MULTI CUPLA is under dynamic pressure or residual pressure is remaining.

# **⚠ CAUTION**

- After installation, be sure to check the operation of connection and disconnection of this product (Sleeve lock at connection and unlock at disconnection) before using
- Do not operate the sleeve outside the working pressure range.
- Connect and disconnect according to the appropriate operating procedure (Refer to "Operating procedure" on page 2.).

### **SAFETY GUIDE**

- Only use AUTO CLAMP UNIT within the ambient temperature range
- This product is a clamping unit for maintaining connection of MULTI CUPLA (see "Applicable MULTI CUPLA" above).

  This product cannot be used as a guide part for connecting MULTI CUPLA. To prevent misconnection, be sure to install and use guiding parts such as guide pins and guide bushes.
- For the specifications and precautions of MULTI CUPLA, refer to our Quick Connect Couplings General Catalog or the instructions attached to MULTI CUPLA.

   Before connecting the socket and plug (distance between plates is 56 mm or more), make sure that guiding parts such as guide pins and guide bushes are connected and positioned (See "About guide parts" on page 4.).

- Install the socket and plug within ø0.6 mm of eccentricity of their center axes.
   To connect / disconnect this product, fully press MULTI CUPLA (distance between plates 29.95 to 30.2 mm) and pressurize from the air supply port and operate the sleeve
- To prevent accidental disconnection, the sleeve does not move even if pressure is applied from the air supply port when tensile force is applied.

   Refer to our Quick Connect Couplings General Catalog and make sure that the total of the holding force when connecting MULTI CUPLA (total of "Minimum load required to maintain connection" described in the catalog) and the tensile force due to the weight (for vertical use) of the connecting mate (Plate, MULTI CUPLA, AUTO CLAMP UNIT, Hose, etc.) does not exceed the maximum acceptable load of AUTO CLAMP UNIT.

   Select the material and thickness of the plate for AUTO CLAMP UNIT and MULTI CUPLA considering of the reaction force received from MULTI CUPLA (=load of MULTI CUPLA at connected state) and tightening torque of the
- mounting screw.

  When attaching MULTI CUPLA to a plate, consider the counter force of each MULTI CUPLA (= holding force of MULTI CUPLA at connection) in order to prevent poor connection / disconnection of MULTI CUPLA due to inclination
- or warp of the plate and leakage at connection, and arrange it so that it is not biased from AUTO CLAMP UNIT. Apply a fluoropolymer resin sealant tape on male tapered pipe threads to ensure no leak.

- Do not exceed the recommended maximum torque when installing AUTO CLAMP UNIT.
   Do not use AUTO CLAMP UNIT in areas or environment where dust such as sand or metal powder can get into AUTO CLAMP UNIT.
- Do not let paint stick to AUTO CLAMP UNIT. Do not drop AUTO CLAMP UNIT.
- Connecting AUTO CLAMP UNIT directly to vibrating or impacting equipment will result in reduced lifetime.
   Do not use this product for any purpose other than maintaining the connection of MULTI CUPLA.
   Do not disassemble AUTO CLAMP UNIT.

- Check AUTO CLAMP UNIT regularly. Stop using immediately if anything unusual is found on AUTO CLAMP UNIT.

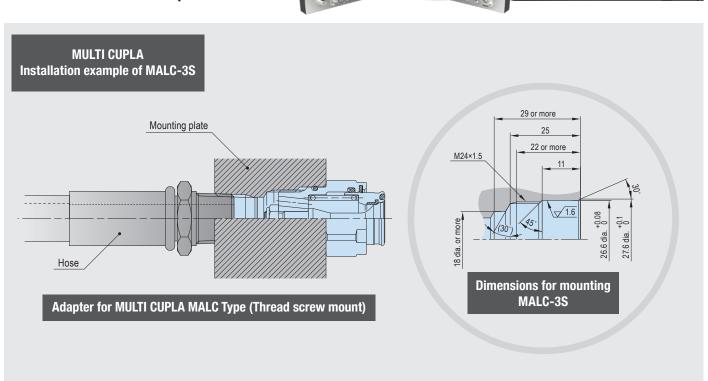
Dimensions (mm)

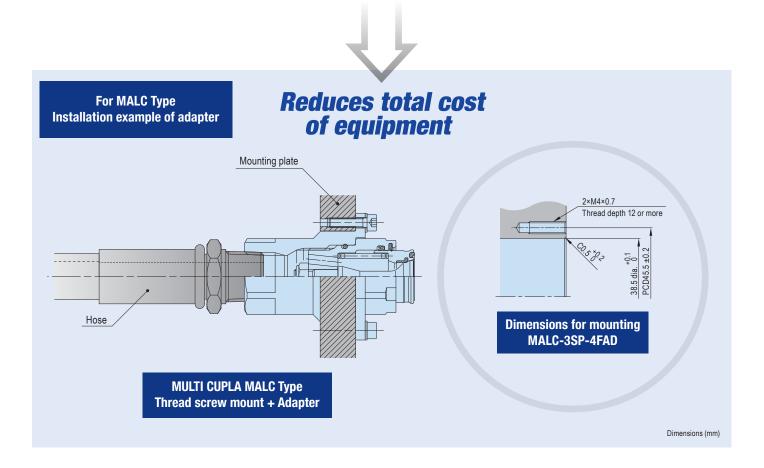
For MALC Type

# Adapter for MULTI CUPLA MALC Type

It reduces plate thickness and simplifies the machining of the plate for MULTI CUPLA MALC Type (Thread screw mount type)

- Simplifies the machining of the plate
- Reduces thickness of the plate





# Adapter for MALC Type Specifications

Specifications (MALC-01 Type and MALC-SP Type)								
Type (Adapter)		Adapter for MALC-01 Type	Adapter for MALC-SP Type					
Material (Adapter)		Brass	Stainless Steel					
Model (Adapter)		MALC-01SP-2FAD	MALC-1SP-2FAD	MALC-2SP-3FAD	MALC-3SP-4FAD	MALC-4SP-6FAD	MALC-6SP-8FAD	
Working pressure range *1, 3	When connected	1.0 MPa, 10 kgf/cm², 10 bar, 145 PSI	10 kg//ciii ,   70 bar. 1015 PSI		m <sup>2</sup> , 50 bar, 725 PSI			
,	Individual plug or socket	10 24, 110 101	2.0 MPa, 20 kgf/cm², 20 bar, 290 PSI					
Working temperatur	re range *2, *3	-20°C to +80°C	-20°C to +180°C					
Applicable fluids *3		Air, water	Water, air, hydraulic oil					
Allowable eccentricity		1.4 mm dia.	1.4 mm dia.					
Allowable inclination *3		0.5 degrees	0.5 degrees					
Acceptable distance between plates *3		0 to 0.5 mm		0 to 0.5 mm				

<sup>\*1:</sup> This shows the normal allowable fluid pressure under continuous use. Exceeding the working pressure may cause damage and leakage.

<sup>\*2:</sup> This shows the minimum and maximum working temperature range of the seal material used in the product. Continuous use at the minimum or maximum temperature is not recommended. The operable temperature range depends on the operating conditions. \*3: The working pressure, working temperature range, applicable fluid, allowable inclination and acceptable distance between plates conforms to those of MALC Type Thread screw mount type.

Specifications (MALC-HSP Type)								
Type (Adapter)		Adapter for MALC-HSP Type						
Material (Adapter)			Steel (Nickel plated)					
Model (Adapter)		MALC-1HSP-2FAD	MALC-2HSP-3FAD	MALC-3HSP-4FAD	MALC-4HSP-6FAD	MALC-6HSP-8FAD	MALC-8HSP-10FAD	
Working pressure range *1, 3	When connected	25.0 MPa, 255 kgf/cm², 250 bar, 3630 PSI	21.0 MPa, 214 kgf/cm², 210 bar, 3050 PSI					
rungo 1, o	Individual plug or socket		8.0 MPa, 81 kgf/cm², 80 bar, 1160 PSI					
Working temperatu	re range *2, *3	-20°C to +180°C						
Applicable fluids *3		Hydraulic oil						
Allowable eccentricity		1.4 mm dia.						
Allowable inclination *3		0.5 degrees						
Acceptable distance between plates *3		0 to 0.5 mm						

<sup>\*1:</sup> This shows the normal allowable fluid pressure under continuous use. Exceeding the working pressure may cause damage and leakage.

<sup>\*3:</sup> The working pressure, working temperature range, applicable fluid, allowable inclination and acceptable distance between plates conforms to those of MALC Type Thread screw mount type.

Maximum Tightening Torque Nm {kgf•cm}							
Madel (Adeptor)	Maximum Tightening Torque						
Model (Adapter)	Thread screw mount part	Tapered pipe thread	Hexagon socket head cap screw				
MALC-01SP-2FAD	15 {153}	9 (92)	2.7 {28}				
MALC-1SP-2FAD	20 {204}	14 {143}					
MALC-2SP-3FAD	30 {306}	22 {224}	2.7 {28}				
MALC-3SP-4FAD	35 {357}	60 {612}					
MALC-4SP-6FAD	45 {460}	90 {918}	E 4 (EE)				
MALC-6SP-8FAD	60 {612}	120 {1224}	5.4 {55}				
MALC-1HSP-2FAD	30 {306}	28 {286}					
MALC-2HSP-3FAD	50 {510}	45 {459}	2.7 {28}				
MALC-3HSP-4FAD	53 {540}	90 {918}					
MALC-4HSP-6FAD	65 {663}	100 {1020}					
MALC-6HSP-8FAD	80 {816}	180 {1836}	5.4 {55}				
MALC-8HSP-10FAD	95 {969}	290 {2958}					

<sup>\*2:</sup> This shows the minimum and maximum working temperature range of the seal material used in the product.

Continuous use at the minimum or maximum temperature is not recommended. The operable temperature range depends on the operating conditions.

# Adapter for MALC Type Applicable MULTI CUPLA / Safety precautions

Adapter for MALC Type Applicable MULTI CUPLA						
Model (Adapter)	Model of MULTI CUPLA MALC-01 Type (Thread screw mount type)					
MALC-01SP-2FAD	MALC-01S					
IVIALO-013F-21 AD	MALC-01TP					

Adapter for MALC-SP Type Applicable MULTI CUPLA						
Model (Adapter)	Model of MULTI CUPLA MALC-SP Type (Thread screw mount type)					
MALC-1SP-2FAD	MALC-1S					
WALC-ISF-ZI AD	MALC-1P					
MALC-2SP-3FAD	MALC-2S					
WIALO-201 -01 AD	MALC-2P					
MALC-3SP-4FAD	MALC-3S					
WIALO-301 -41 AD	MALC-3P					
MALC-4SP-6FAD	MALC-4S					
WALC-43F-01 AD	MALC-4P					
MALC-6SP-8FAD	MALC-6S					
ININEO-001 -01 ND	MALC-6P					

Adapter for MALC-HSP Type Applicable MULTI CUPLA						
Model (Adapter)	Model of MULTI CUPLA MALC-HSP Type (Thread screw mount type)					
MALC-1HSP-2FAD	MALC-1HS					
WIALO-THOI -ZI AD	MALC-1HP					
MALC-2HSP-3FAD	MALC-2HS					
WINES ZHOT STAD	MALC-2HP					
MALC-3HSP-4FAD	MALC-3HS					
WINEO OTION TITNE	MALC-3HP					
MALC-4HSP-6FAD	MALC-4HS					
WINES THOS STAD	MALC-4HP					
MALC-6HSP-8FAD	MALC-6HS					
WINES STIST STAB	MALC-6HP					
MALC-8HSP-10FAD	MALC-8HS					
WINES STIST TOTAL	MALC-8HP					

### Safety precautions

- Read without fail and observe the "Safety Guide" in the general Quick Connect Couplings Catalog.
- For the cautions of the fluid to be used, please contact the manufacturer of the fluid.
- Observe the warnings and cautions below. If not observed, it could result in leakage of the fluid or damage to this product and cause burns, injury to the body by dangerous fluid such as chemical agent or high temperature fluid. It could also result in serious damage to the product or other machinery by the damage of this product. Stop using this product immediately if this happens. Since this product is used in combination with a MALC Type Thread screw mount type socket/plug, the contents of the assembled product are also included.

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

**⚠ CAUTION** 

**⚠WARNING** 

Indicates a potentially hazardous situation which, if not avoided, may result in personal injury or property damage.

### **⚠ WARNING**

- Do not use uncoupled socket or plug continuously exceeding its rated working pressure.
- Do not use CUPLA continuously exceeding the rated working pressure.

# **A**CAUTION

- When CUPLA is in high temperature state, wear protective equipment such as gloves, etc., and handle with extra care.
- Do not connect or disconnect when CUPLA is in high temperature state.
- Do not strike the tip of an automatic shut-off valve with a hammer or a similar tool.
- Design and keep the fluid flow speed through CUPLA below 8 m/s for liquid use.

## **SAFETY GUIDE**

- Only use CUPLA that are within their rated temperature range.
   Keep the center axis eccentricity of the Socket and Plug within 1.4 mm diameter.

- Obliquity of socket and plug must be within 0.5 degrees during connection or disconnection.

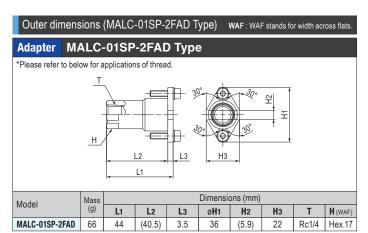
  When connecting, connect socket and plug together tightly without a gap. However, it can be used even when the gap is 0.5 mm. If the gap exceeds 0.5 mm the flow will be reduced.

   Select the material and thickness of the plate for CUPLA considering of the reaction force received from CUPLA.
- (=load at connected state) and tightening torque of the hexagon socket head cap screw.

   Apply a fluoropolymer resin sealant tape on male tapered pipe threads to ensure no leak
- Care must be taken when installing CUPLA not to overtighten or cross thread, this can cause damage and lead to leakage. (Applies to MALC-SP Type CUPLA)
- Install the Adapter onto the Thread screw mount type socket/plug before installing onto the plate. The hexagon part or bolt may deform if the Adapter is installed onto the plate in advance.
- Do not exceed the recommended maximum torque when screwing in to the male or female thread of CUPLA for
- Prior to use, always perform a leak test after installing CUPLA.
   Always install a shut-off valve between the pressure source and CUPLA.

- The use of inline filters is strongly advised and recommended.
   Do not use CUPLA in areas or environment where dust such as sand or metal powder can get in to CUPLA.
- Do not let paint stick to CUPLA.
- Be careful not to put scratches or dents on CUPLA.
- Use it in the state that the fluid does not freeze in the case of water. If it freezes, it will cause damage to CUPLA.
- Do not apply any artificial impact or bend.
- Do not drop CUPLA.
   Connecting CUPLA directly to vibrating or impacting equipment will result in reduced lifetime
- Use only as quick connect couplings for fluid pipelines.
   Do not disassemble CUPLA.
- Check CUPLA regularly. Stop using immediately if anything unusual is found on CUPLA.
- When cleaning CUPLA, care must be taken not to use any material that will affect the seal and body materials.

# Adapter for MALC Type Outer dimensions / Applications (MALC-01 Type) / Pressure - Flow Characteristics (MALC-01 Type)



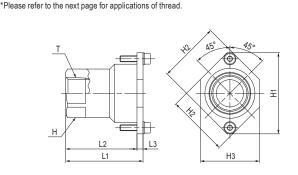
# Application of thread (MALC-01SP-2FAD Type) 2×M4×0.7 Thread depth 12.5 or more 21.5 dia. 0 PCD28±0.2 Dimensions (mm)

# Pressure - Flow Characteristics (MALC-01SP-2FAD Type) [Test conditions] - Fluid: Air 2.0 MALC-01S-2F×MALC-01TP-2F 1.5 1.0 Flow rate in m<sup>3</sup>/min 0.5 0.5 {5} 0.6 {6} 0.7 {7} Pressure in MPa {kgf/cm²}

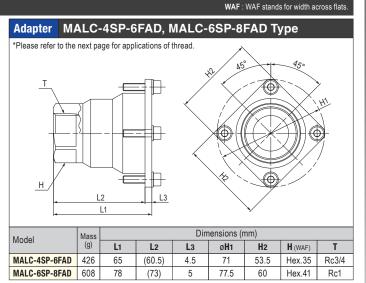
\*When adapters are mounted on both MALC-01S and MALC-01TP

# Outer dimensions (MALC-1SP-2FAD to MALC-6SP-8FAD Type)

Adapter MALC-1SP-2FAD to MALC-3SP-4FAD Type

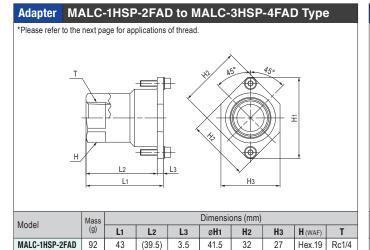


Model	Mass (g)	Dimensions (mm)							
		L1	L2	L3	ø <b>H</b> 1	H2	Нз	H (WAF)	T
MALC-1SP-2FAD	93	43	(39.5)	3.5	41.5	32	27	Hex.19	Rc1/4
MALC-2SP-3FAD	140	46	(42.5)	3.5	49	37.5	34.5	Hex.23	Rc3/8
MALC-3SP-4FAD	209	51	(47)	4	53.5	40.5	39	Hex.29	Rc1/2



## Outer dimensions (MALC-1HSP-2FAD to MALC-8HSP-10FAD Type)

WAF: WAF stands for width across flats.



3.5

4

49

53.5

37.5

40.5

34.5

39

Hex.23

Hex.29

Rc3/8

Rc1/2

MALC-2HSP-3FAD

MALC-3HSP-4FAD 206

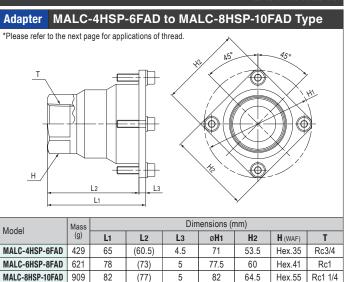
140

46

51

(42.5)

(47)



# Adapter for MALC Type Applications (MALC-SP, MALC-HSP Type) / Flow Rate - Pressure Loss Characteristics (MALC-SP, MALC-HSP Type)

# Applications of thread (MALC-1SP-2FAD to MALC-6SP-8FAD Type)

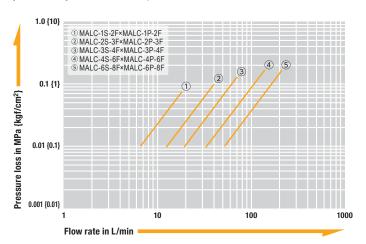
Model	Dimensions (mm)						
	C	ø <b>D</b> 1	D2	T			
MALC-1SP-2FAD	0.5 +0.2	26.5 <sup>+0.1</sup>	PCD33.5±0.2	2×M4×0.7 Thread depth 12.5 or more			
MALC-2SP-3FAD	0.5 +0.2	34 <sup>+0.1</sup>	PCD41±0.2				
MALC-3SP-4FAD	0.5 +0.2	38.5 <sup>+0.1</sup>	PCD45.5±0.2	2×M4×0.7 Thread depth 12 or more			
MALC-4SP-6FAD	0.5 +0.2	53 <sup>+0.1</sup>	PCD61±0.2	4×M5×0.8 Thread depth 15 or more			
MALC-6SP-8FAD	0.5 +0.2	59.5 <sup>+0.1</sup>	PCD67.5±0.2				

# Applications of thread (MALC-1HSP-2FAD to MALC-8HSP-10FAD Type)

Model	Dimensions (mm)							
	C	ø <b>D</b> 1	D2	T				
MALC-1HSP-2FAD	0.5 +0.2	26 +0.1	PCD33.5±0.2	2×M4×0.7 Thread depth 12.5 or more				
MALC-2HSP-3FAD	1 +0.2	33.5 <sup>+0.1</sup>	PCD41±0.2					
MALC-3HSP-4FAD	1 +0.2	38 +0.1	PCD45.5±0.2	2×M4×0.7 Thread depth 12 or more				
MALC-4HSP-6FAD	1 +0.2	52.5 <sup>+0.1</sup>	PCD61±0.2	4×M5×0.8 Thread depth 15.5 or more				
MALC-6HSP-8FAD	1 +0.2	59 <sup>+0.1</sup>	PCD67.5±0.2	4×M5×0.8 Thread depth 15 or more				
MALC-8HSP-10FAD	1 +0.2	63.5 <sup>+0.1</sup>	PCD72±0.2					

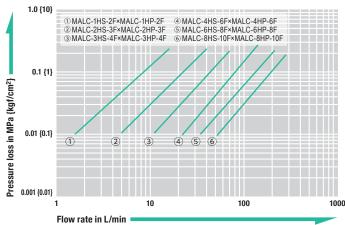
# Flow Rate - Pressure Loss Characteristics (MALC-1SP-2FAD to MALC-6SP-8FAD Type)

[Test conditions] - Fluid: Water - Temperature: 23°C±5°C



# Flow Rate - Pressure Loss Characteristics (MALC-1HSP-2FAD to MALC-8HSP-10FAD Type)

[Test conditions] -Fluid: Hydraulic oil -Temperature: 30°C±5°C -Fluid viscosity: 32×10<sup>-6</sup> m²/s -Density: 0.87×10<sup>3</sup> kg/m³



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